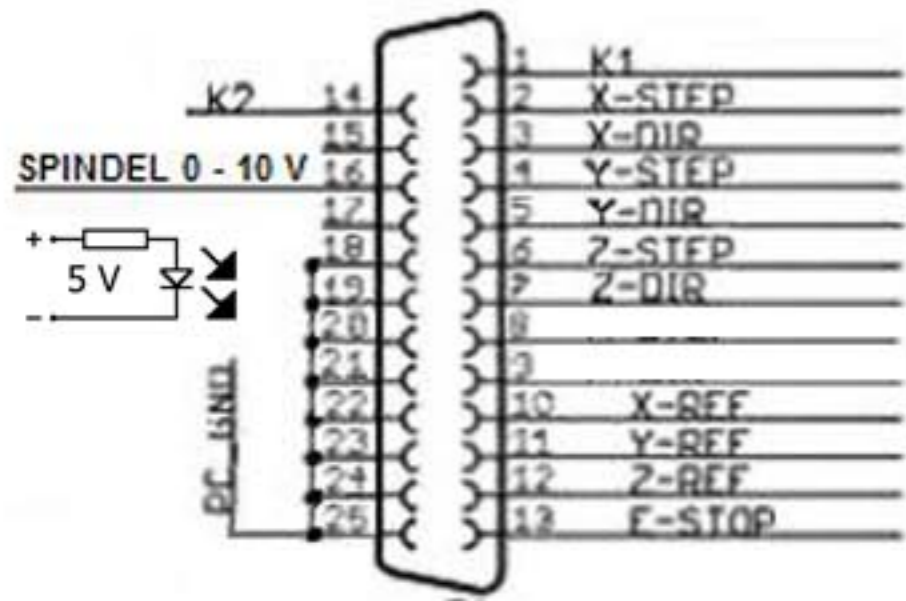


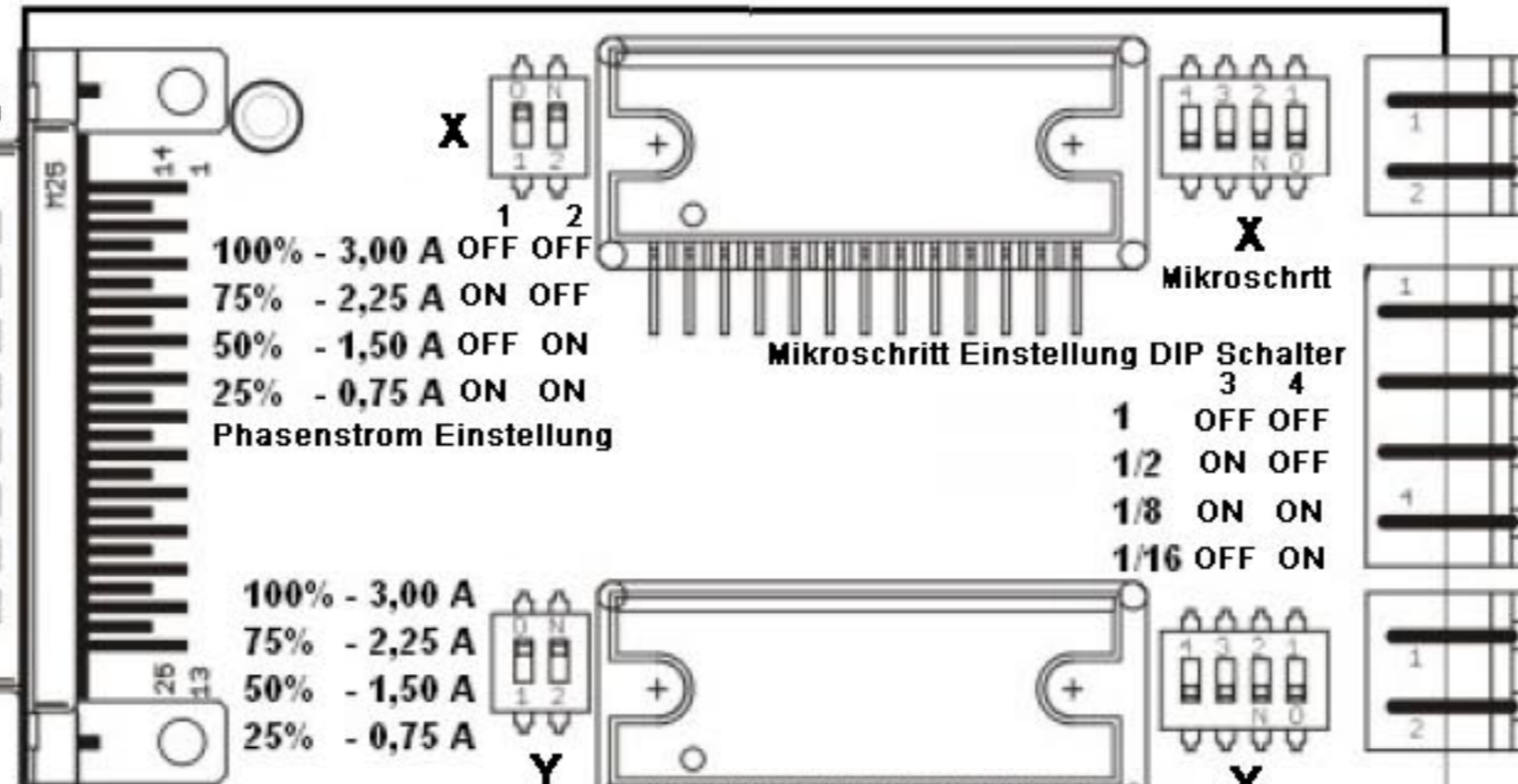
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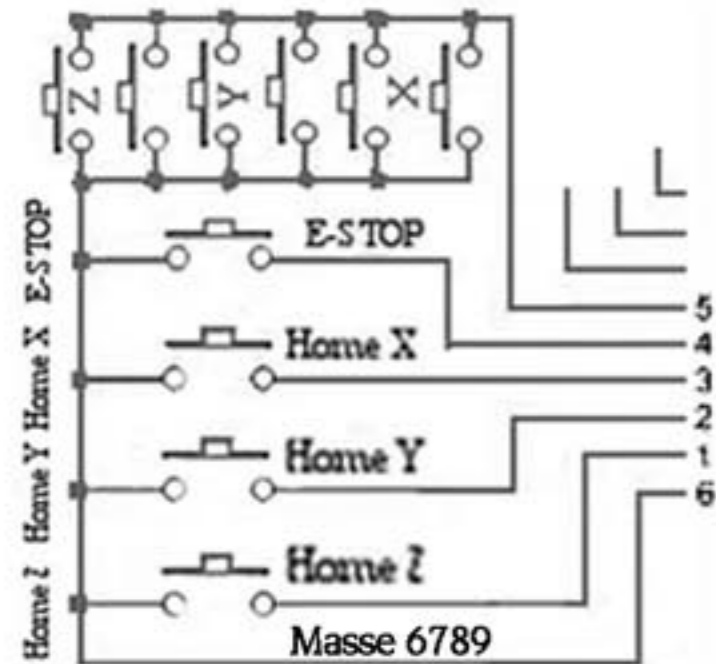
PIN BELEGUNG LPT PORT



DB25

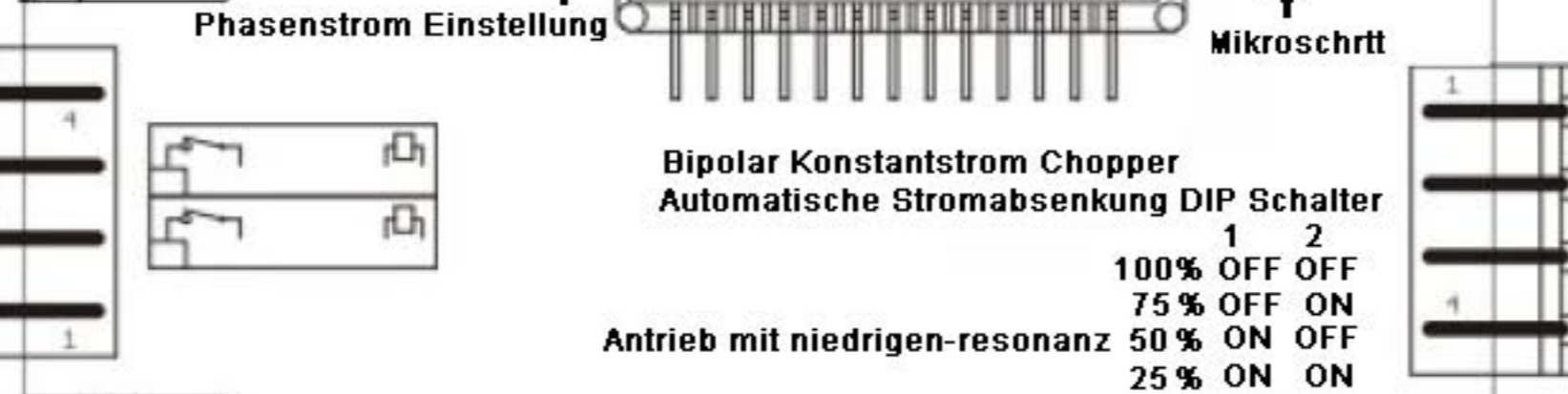


RELAY 5A 230VAC

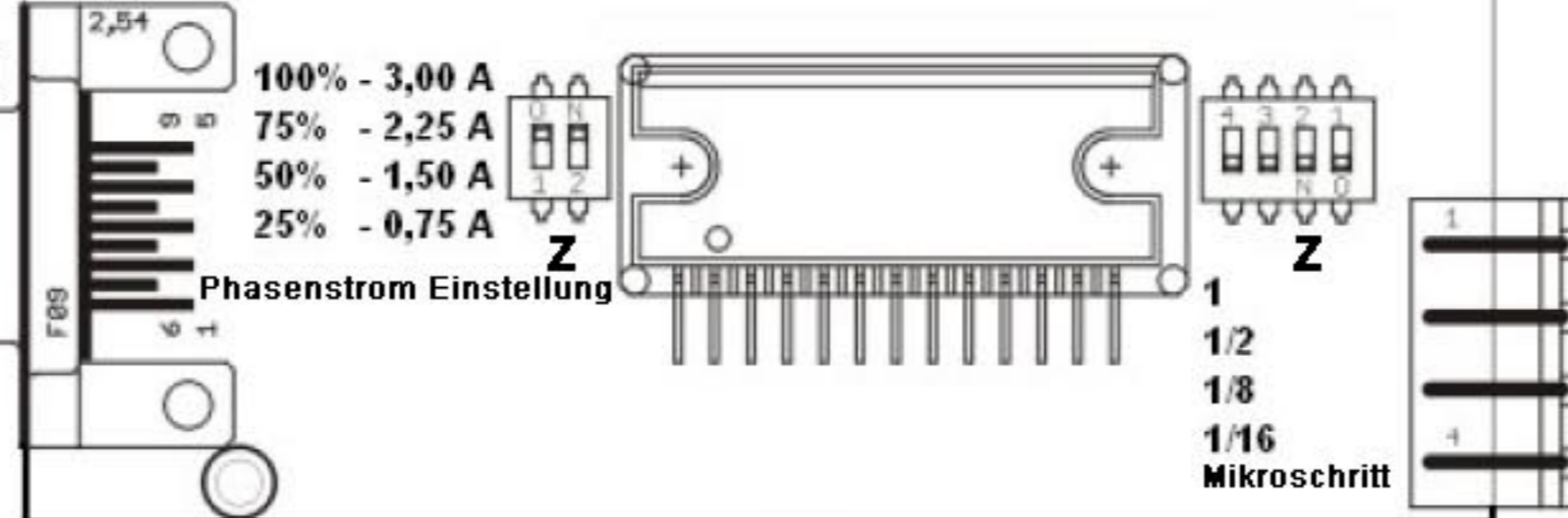


K1

K2



DB9



PIN BELEGUNG DB9 PORT

01	Z REF IN	06	GND
02	Y REF IN	07	GND
03	X REF IN	08	GND
04	E STOP	09	GND
05	A REF IN		

PIN BELEGUNG LPT PORT DB25

01	K1 Relay	07	Z DIR	13	E STOP
02	X STEP	08	A STEP	14	K2 Relay
03	X DIR	09	A DIR	15	A REF
04	Y STEP	10	X REF	16	SC IN
05	Y DIR	11	Y REF	17	BLANK
06	Z STEP	12	Z REF	18-25	GND

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